



# TECHNICAL PAINT SERVICES

## M55 YACHT FINISH

### **Features:**

A high quality, synthetic paint suitable for application to interiors and exteriors above the water line, affording a tough, durable, weather resistant finish.

### **Availability:**

BS4800 colour range in 5, 2.5 and 1 Litre containers.

### **Volume Solids:**

55% ± 3% (BS 3900 Part A10). May vary with colour.

### **Preparation:**

The substrate must be thoroughly clean, dry and free from corrosion, dust and grease. Previously painted surfaces should be thoroughly rubbed down with abrasive paper and coated with MP55 Yacht Undercoat prior to finishing.

New Wood: Apply AP91 Non Lead Wood Primer and MP55 Yacht Undercoat prior to finishing.

Steel: Apply AP79 Universal Primer and MP55 Yacht Undercoat prior to finishing.

Aluminium: Apply UP89/25 Two Pack Etching Primer and MP55 Yacht Undercoat prior to finishing.

### **Application:**

Brush or conventional spray. Supplied ready for use for brushing. Thin up to 25% by volume with UTR112 Universal Synthetic Thinners to achieve a spraying viscosity of 25 - 30 seconds BSB4 cup @ 20°C.

### **Coverage:**

Approximately 40 sq metres per 5 Litres giving a dry film thickness of 25 microns.

### **Drying:**

Touch dry: 6 - 8 hours @ 20°C.

Hard dry: Overnight.

The foregoing information is given in good faith, based upon tests and experience. It should be noted that recommendations are made without guarantee, as the use of this product is beyond our control.

See Standard Conditions of Sale.

Before using any product, please read the appropriate Material Safety Data Sheet and carry out a full risk assessment for the intended use and method of application.